

**Installation Instructions**  
**Front Bumper Replacement Part # 7357955**  
**2015-16 Chevrolet Silverado 2500HD, 3500HD**  
Do not attempt to install this product on any vehicle other the one listed above!

**Part list**

<b>Item</b>	<b>Qty.</b>	<b>Description</b>	<b>Torque</b>
1	12	1/2 x 1 1/2" Hex Bolt	65 Ft. Lbs.
2	12	1/2" Flange nut	65 Ft. Lbs.
3	24	1/2" Flat washer	65 Ft. Lbs.
4	1	Replacement Bumper Assembly	
5	1	Driver Side Frame Bracket	
6	1	Passenger Side Frame Bracket	
7	1	Driver Side Auxiliary Bracket	
8	1	Passenger Side Auxiliary Bracket	



**Tool Required:**

19mm & 3/4" Sockets  
19mm & 3/4" Wrench  
Ratchet & Ratchet Extension

**Approximate installation time: 60 min.**

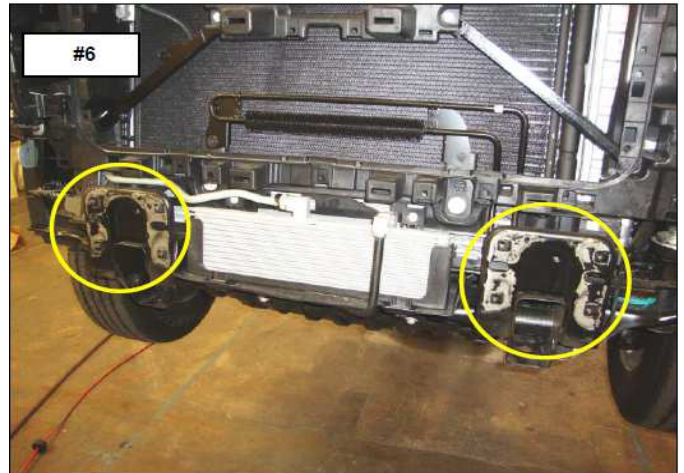
**Read the installation instructions completely and verify that all the parts listed are accounted for. If you have defective, missing or damaged parts please contact Frank Supply Co. at: 1 (800) 392-4513 or email: [sales@franksupplyco.com](mailto:sales@franksupplyco.com).**

**For installation assistance, please call 1 (800) 427-4466**

**It is the customer's responsibility to protect the finish with a regular application of a non-abrasive polish compatible with the products finish.**

**Step-5** On each side of the vehicle, remove the bolt securing the outer bumper support bar to the bumper and loosen the ( 2 ) bolts securing the opposite end of the support bar to the frame body mount bracket, ( Photo 5 ).

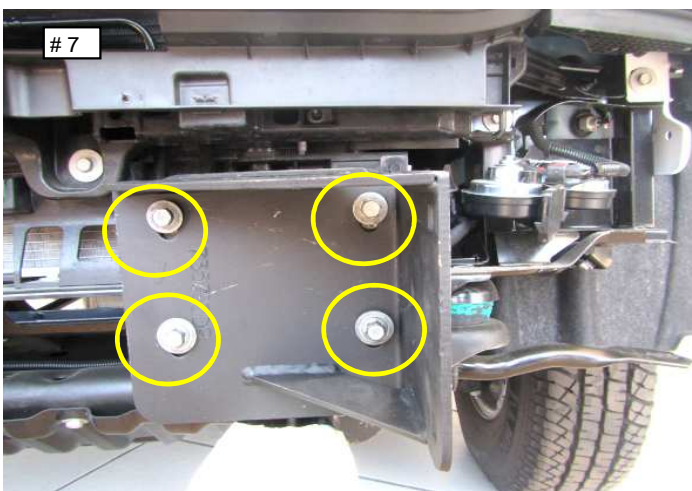
**Step-6** With assistance support the bumper, and remove the bolts ( 4 ) per side securing the bumper and bracket assembly to the frame. Remove the bumper from the vehicle, ( Photo 6 ). Retain the factory bolts to attach the Front Bumper to the vehicle.



### Replacement Bumper Installation

**Step-3** Install the driver's main bracket, align the holes and secure the bracket using ( 4 ) the factory bolts it was removed. Leave the bolts loose for final adjustment. Repeat this step to install the passenger side bracket. ( Photo 9 )

**Step-4** Attach the Front Bumper on the main bracket using: ( 3 ) 1/2 x 1 1/2" hex bolt, ( 3 ) 1/2" hex nuts ( 3 ) 1/2" lock washer, and ( 6 ) 1/2" flat washers. Leave the nuts and bolts loose for final adjustment. Repeat this step in the opposite side. ( Photo 10 )



**Step-1** If use tow hook. Just loosen the nut from tow hook as shown. Leave loose the nut. ( Photo 7 )

**Step-2** Install the driver's side auxiliary bracket by positioning the bracket on the side and bottom of the frame, and secure the bracket to the Front Bumper using ( 2 ) 1/2 x 1 1/2" hex bolt, ( 2 ) 1/2" hex nut, and ( 4 ) 1/2" flat washer. Leave the nuts and bolts loose for final adjustment. Repeat this step to install the passenger side auxiliary bracket. ( Photo 8 )



**Step-5** Align the holes and attach each factory bumper support bar to each of the replacement bumper support bracket using: ( 1 ) 1/2 x 1 1/2" hex bolt, ( 1 ) 1/2" hex nut, ( 1 ) and ( 4 ) 1/2" flat washer. Leave the nuts and bolts loose for final adjustment. ( Photo 11 )

**Step-6** Align the Replacement Bumper with the vehicle and tighten all factory and supplied nuts and bolts.( Photo 12 )

