Kit Includes:

4 ½ x 2” bolts G-8
4 ½ nuts
2 ¼ nuts
2 ¼ lock washers
2 ¼ lock washers
8 ½ flat washers
2 ¼ flat washers
2 ¼ x ¾ bolts

Step 1 remove factory rear bumper, DO NOT remove receiver hitch.
Step 2 remove 3 factory bolts on the rear side of the frame as shown.
Step 3 put the bumper support bracket on the back of the factory bumper mount and the side of the frame as shown.
Step 4 put the replacement rear bumper in place and bolt it together with the side brackets as shown. Check the alignment on the bumper and tighten the bolts.
Step 5 you may need to periodically retighten the bolts.