

08 Toyota Tundra  
1615P

- 8 1/2 X 1/2" BOLT
- 8 1/2" NUT
- 6 1/2" LOCK WASHER
- 12 1/2" FLAT WASHER

- STEP # 1 Remove 2 screws on the bottom of the tire plastic guard right under the factory bumper and you may have to remove a plastic rivet on the side of the frame. This way you can get to the bumper bolts as shown:
- STEP # 2 There is 3 nuts that support the factory bumper on each side, remove the top nut then put the offset bracket in place and bolt on as shown:
- STEP # 3 Remove tow hooks. Place bottom angle bracket on first then tow hooks use the same factory bolts as shown:
- STEP # 4 Put grill guard in place, bolt on the bottom angle bracket and the center bracket to the upright as shown:
- STEP # 5 Check alignment and tighten bolts. You may need to periodically retighten the bolts.

