

GAGE ACCESSORIES

1-866-424-GAGE

INSTALLATION INSTRUCTIONS

2011 CHEVY 2500HD/3500

PART #2175P / 2176P / 2177P / 2178P

BOLT KIT:

6 - 1/2" X 5" GR. 8

8 - 1/2" X 2" GR. 8

14 - 1/2" NUT GR. 8

14 - 1/2" LOCK WASHER

28 - 1/2" FLAT WASHER

BRACKET KIT:

2 - FRAME MOUNT BRACKETS

2 - FOG LIGHT BRACKETS

NOTE: YOU WILL HAVE TO CUT OFF A PORTION OF THE INNER FENDER WELL.

1. Unhook the fog light wires if present.
2. Unhook the four punch slips from the rubber flap located under the bumper.
3. Remove the factory side brackets. There will be three 15mm bolts on each side.
4. Remove the factory bumper by removing the two 21mm nuts and bolts from each frame.
5. Remove the rubber flap.
6. Remove the side tow hook bolt and just loosen the bottom tow hook bolt.
7. Mount the mounting plate to the frame by using the 1/2" x 5" bolts provided. Do not tighten the bolts all the way. Allow for some movement.
8. Mount the fog lights to the fog light brackets. Mount the fog light brackets to the front bumper replacement. Center over the opening in the skirt and tighten bolts.
9. Mount the front bumper to the mounting plates by using the 1/2" x 2" bolts provided. Center from side to side and tighten bolts.
10. Level the front bumper from front to back and then tighten the mounting plate bolts (the 5" long bolts)
11. Hook up the fog light wires and adjust the lights if needed.
12. Mount the license plate to the bottom insert by using four 1/4" bolts.
13. The factory inner ender will sit inside the end cap.
14. MAKE SURE ALL NUTS AND BOLTS ARE TIGHT.

