

GAGE GRILL GUARDS
MOUNTING INSTRUCTIONS

1115 (CHEVY 1500 HD / ¾ & 1 TON /1999-C

1. REMOVE THE BOTTOM BUMPER BOLTS. PLACE THE BELLY BRACKETS INSIDE OF BUMPER WITH LONG SIDE FACING OUT. MAKE SURE BELLY BRACKETS ARE FLAT AGAINST BUMPER. REPLACE BOLTS "A".
2. IF VEHICLE HAS TOW HOOKS, REMOVE THE BOTTOM BOLT OF THE TOW HOOK, AND MOUNT BOTTOM BRACKETS. IF THE VEHICLE DOES NOT HAVE TOW HOOKS, USE ½" OR 1 ½" BOLTS TO INSTALL BOTTOM BRACKETS "B".
3. PLACE GUARD ON BUMPER AND CENTER FROM LEFT TO RIGHT AND MARK HOLES. REMOVE GUARD AND DRILL ½" HOLES THROUGH THE BUMPER AND BELLY BRACKETS. NOTE: YOU MAY HAVE TO DRILL A SMALLER PILOT HOLE FIRST.
4. PUT THE GUARD IN PLACE USING THE ½" X 2" BOLTS "C" CENTER GUARD, BUT DO NOT TIGHTEN BOLTS.
5. PLACE THE ½" X 1 ½" BOLTS THROUGH THE STRAP AND BOTTOM BRACKETS "D". PULL ON TOP PIPE OF GUARD WHILE PUSHING ON THE BOTTOM PIPE, AND TIGHTEN BOTTOM BOLTS.
6. TIGHTEN TOP BOLTS.
7. MAKE SURE ALL NUTS AND BOLTS ARE TIGHTENED.

GAGE 1115/1120

